



**SECTION 1. IDENTIFICATION**

Product name : Sika® Aktivator PRO

Company name : Sika Corporation  
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 USA  
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Emergency telephone : CHEMTREC: 800-424-9300  
 INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with 29 CFR 1910.1200**

Flammable liquids : Category 2

Skin irritation : Category 2

Serious eye damage : Category 1

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

Aspiration hazard : Category 1

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.  
 H304 May be fatal if swallowed and enters airways.  
 H315 Causes skin irritation.  
 H318 Causes serious eye damage.  
 H336 May cause drowsiness or dizziness.



## Precautionary Statements

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**Prevention:**

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.  
P331 Do NOT induce vomiting.  
P332 + P313 If skin irritation occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.




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**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**
**Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
naphtha (petroleum), hydrotreated light (C7-C8 Alkanes/ Cycloalkanes)	64742-49-0	Flam. Liq. 2; H225 Skin Irrit. 2; H315 STOT SE 3; H336 Asp. Tox. 1; H304	>= 90 - <= 100
Bis(trimethoxysilylpropyl)amine	82985-35-1	Eye Dam. 1; H318	>= 1 - < 5

Actual concentration is withheld as a trade secret

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**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Risk of serious damage to the lungs (by aspiration).  
irritant effects  
Aspiration may cause pulmonary edema and pneumonitis.  
Respiratory disorder  
Excessive lachrymation  
Erythema  
Dermatitis  
Loss of balance  
Vertigo  
May be fatal if swallowed and enters airways.



Causes skin irritation.  
 Causes serious eye damage.  
 May cause drowsiness or dizziness.

Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Alcohol-resistant foam  
 Carbon dioxide (CO<sub>2</sub>)  
 Dry chemical
- Unsuitable extinguishing media : Water  
 High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Further information : Use water spray to cool unopened containers.  
 Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
 Remove all sources of ignition.  
 Deny access to unprotected persons.  
 Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.  
 If the product contaminates rivers and lakes or drains inform respective authorities.  
 Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Use explosion-proof equipment.  
 Keep away from heat/sparks/open flames/hot surfaces. No smoking.



- Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapors or spray mist.  
 Avoid exceeding the given occupational exposure limits (see section 8).  
 Do not get in eyes, on skin, or on clothing.  
 For personal protection see section 8.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Take precautionary measures against static discharge.  
 Open drum carefully as content may be under pressure.  
 Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).  
 Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.  
 Store in cool place.  
 Keep in a well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Store in accordance with local regulations.
- Materials to avoid : Explosives  
 Oxidizing agents  
 Poisonous gases  
 Poisonous liquids
- Further information on storage stability : No decomposition if stored and applied as directed.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
naphtha (petroleum), hydrotreated light (C7-C8 Alkanes/ Cycloalkanes)	64742-49-0	TWA	500 ppm 2,000 mg/m3	OSHA Z-1
		TWA	400 ppm 1,600 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

- Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineer-



ing controls to keep worker exposure below any recommended or statutory limits.

The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection  
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid  
Color : colorless  
Odor : hydrocarbon-like  
Odor Threshold : No data available  
pH : No data available  
Melting point/range / Freezing : No data available



point

Boiling point/boiling range	:	No data available
Flash point	:	ca. 25 °F / -4 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	7 %(V)
Lower explosion limit / Lower flammability limit	:	0.6 %(V)
Vapor pressure	:	60 hpa
Relative vapor density	:	No data available
Density	:	ca. 0.7 g/cm <sup>3</sup> (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	200 °C
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 2 mPa.s (68 °F / 20 °C)
Viscosity, kinematic	:	< 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	696.3 g/l

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.



- Possibility of hazardous reactions : Stable under recommended storage conditions.  
Vapors may form explosive mixture with air.
- Conditions to avoid : Heat, flames and sparks.
- Incompatible materials : No data available

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**SECTION 11. TOXICOLOGICAL INFORMATION**

**Acute toxicity**

Not classified based on available information.

**Components:**

**Bis(trimethoxysilylpropyl)amine:**

Acute oral toxicity : LD50 Oral (Rat): 3,780 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 11,865 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization**

**Skin sensitization**

Not classified based on available information.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** Not applicable

**OSHA** Not applicable

**NTP** Not applicable

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

May cause drowsiness or dizziness.

**STOT-repeated exposure**

Not classified based on available information.



**Aspiration toxicity**

May be fatal if swallowed and enters airways.

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****Bis(trimethoxysilylpropyl)amine:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l Exposure time: 96 h
		NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects****Product:**

Additional ecological information	:	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material.
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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han-



ding site for recycling or disposal.

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## SECTION 14. TRANSPORT INFORMATION

### International Regulations

#### IATA-DGR

UN/ID No. : UN 1866  
 Proper shipping name : Resin solution  
 Class : 3  
 Packing group : II  
 Labels : Flammable Liquids  
 Packing instruction (cargo aircraft) : 364  
 Packing instruction (passenger aircraft) : 353

#### IMDG-Code

UN number : UN 1866  
 Proper shipping name : RESIN SOLUTION  
 (n-heptane)  
 Class : 3  
 Packing group : II  
 Labels : 3  
 EmS Code : F-E, S-E  
 Marine pollutant : yes

#### Domestic regulation

##### 49 CFR

UN/ID/NA number : UN 1866  
 Proper shipping name : Resin solution  
  
 Class : 3  
 Packing group : II  
 Labels : FLAMMABLE LIQUID  
 ERG Code : 127  
 Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

#### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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## SECTION 15. REGULATORY INFORMATION

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**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation  
 Specific target organ toxicity (single or repeated exposure)  
 Aspiration hazard

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop 65**

 **WARNING: Reproductive Harm -**  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**SECTION 16. OTHER INFORMATION****Full text of other abbreviations**

OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000  
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants  
 OSHA P0 / TWA : 8-hour time weighted average  
 OSHA Z-1 / TWA : 8-hour time weighted average

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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Revision Date 07/29/2019

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US / Z8