

ELEMAX 5000

SAFETY DATA SHEET

1. Identification

Product identifier: ELEMAX 5000

Other means of identification

Synonyms: Silicone Rubber Sealant

Recommended use and restriction on use

Recommended use: Sealant

Restrictions on use: For industrial use only.

Manufacturer/Importer/Distributor Information : Momentive Performance Materials LLC
260 Hudson River Road
Waterford NY 12188

Contact person : commercial.services@momentive.com

Telephone : General information
+1-800-295-2392

**Emergency telephone number
Supplier :** CHEMTREC
1-800-424-9300

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction

Category 2

Unknown toxicity - Health

Acute toxicity, oral	0 %
Acute toxicity, dermal	0 %
Acute toxicity, inhalation, vapor	0 %
Acute toxicity, inhalation, dust or mist	0 %

Label Elements

Hazard Symbol:

ELEMAX 5000



Signal Word: Warning

Hazard Statement: H361; Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

Substance(s) formed under the conditions of use: Generates methanol during cure.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*	Notes
(1) CALCIUM CARBONATE	1317-65-3	20 - <50%	# This substance has workplace exposure limit(s).
(1) Carbon Black	1333-86-4	0.1 - <1%	# This substance has workplace exposure limit(s).
Octamethylcyclotetrasiloxane	556-67-2	0.1 - <1%	# This substance has workplace exposure limit(s).

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

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(1) The respirable particle(s) listed above are inextricably bound within the polymer matrix, and therefore does not present an inhalation hazard during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

4. First-aid measures

Ingestion:	If swallowed, do NOT induce vomiting. Give a glass of water.
Inhalation:	If inhaled, remove to fresh air. If not breathing give artificial respiration using a barrier device. If breathing is difficult give oxygen. Get medical attention.
Skin Contact:	To clean from skin, remove completely with a dry cloth or paper towel, before washing with detergent and water. If skin irritation occurs: Get medical advice/attention.
Eye contact:	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treatment is symptomatic and supportive.

5. Fire-fighting measures

General Fire Hazards: Use standard firefighting procedures and consider the hazards of other involved materials. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: All standard extinguishing agents are suitable.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: In case of fire, carbon monoxide and carbon dioxide may be formed. Acute overexposure to the products of combustion may result in irritation of the respiratory tract. Reacts with water liberating small amounts of methanol. This material is reactive with water, but the reaction will not significantly increase the fire severity.

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Special protective equipment and precautions for firefighters

- Special fire fighting procedures:** Move container from fire area if it can be done without risk.
- Special protective equipment for fire-fighters:** Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

6. Accidental release measures

- Personal precautions, protective equipment and emergency procedures:** Keep container closed. Avoid contact with skin and eyes. Remove contact lenses before using sealant. Do not handle lenses until all sealant has been cleaned from the finger and hands. Product releases methanol during application and curing. Keep out of reach of children. May generate formaldehyde at temperatures greater than 150 C(300 F). See Section 8 of the SDS for Personal Protective Equipment.
- Methods and material for containment and cleaning up:** Wipe, scrape or soak up in an inert material and put in a container for disposal. Wear proper protective equipment as specified in the protective equipment section.

7. Handling and storage

- Precautions for safe handling:** Sensitivity to static discharge is not expected. Methanol is formed during processing. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Do not eat, drink or smoke when using the product. Wash thoroughly after handling.
- Conditions for safe storage, including any incompatibilities:** Keep away from heat, sparks and open flame. Keep container tightly closed.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
(1) CALCIUM CARBONATE - Respirable.	REL	5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
(1) CALCIUM CARBONATE - Total	REL	10 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
(1) CALCIUM CARBONATE - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
(1) CALCIUM CARBONATE - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
(1) CALCIUM CARBONATE - Total dust.	TWA	15 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
(1) CALCIUM CARBONATE - Respirable fraction.	TWA	5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)

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(1) CALCIUM CARBONATE - Total dust.	TWA	15 mg/m ³	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
(1) CALCIUM CARBONATE - Respirable fraction.	TWA	5 mg/m ³	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
(1) Carbon Black - Inhalable fraction.	TWA	3 mg/m ³	US. ACGIH Threshold Limit Values, as amended (03 2015)
(1) Carbon Black	REL	0.1 mg/m ³	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	REL	3.5 mg/m ³	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	PEL	3.5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	TWA	3.5 mg/m ³	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
(1) Carbon Black - Inhalable fraction.	TWA	3 mg/m ³	US. ACGIH Threshold Limit Values, as amended (03 2015)
(1) Carbon Black	REL	3.5 mg/m ³	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
(1) Carbon Black - as PAHs	REL	0.1 mg/m ³	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2016)
(1) Carbon Black	PEL	3.5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	TWA	3.5 mg/m ³	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
	TWA	3.5 mg/m ³	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
(1) Carbon Black - Particulate.	AN ESL	3.5 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
	ST ESL	35 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
(1) Carbon Black	TWA PEL	3.5 mg/m ³	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)
	IDLH	1,750 mg/m ³	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended (10 2017)
Octamethylcyclotetrasiloxane	TWA	5 ppm	
Octamethylcyclotetrasiloxane - Vapor.	ST ESL	1,000 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
	AN ESL	100 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
Octamethylcyclotetrasiloxane	TWA	10 ppm	US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended (2014)

This product contains one or more substances with an occupational exposure limit. However, the respirable particle(s) of this/these substance(s) are inextricably bound within the polymer matrix. Therefore, we do not expect an exposure to this/these substance(s) during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

Appropriate Engineering Controls

Eye wash facilities and emergency shower must be available when handling this product. Ventilation and other forms of engineering controls are preferred for controlling exposures. Respiratory protection may be needed for non-routine or emergency situations.

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Individual protection measures, such as personal protective equipment

General information:	Wear suitable gloves and eye/face protection.
Eye/face protection:	Safety glasses with side shields
Skin Protection	
Hand Protection:	Rubber gloves are recommended.
Other:	Wear suitable protective clothing and eye/face protection.
Respiratory Protection:	If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).
Hygiene measures:	Provide adequate ventilation. Observe good industrial hygiene practices. Avoid contact with eyes, skin, and clothing. Wash hands after handling. When using do not eat, drink or smoke.

9. Physical and chemical properties

Appearance

Physical state:	solid
Form:	Paste
Color:	Black
Odor:	Sweet
Odor threshold:	No data available.
pH:	Not applicable
Melting point/freezing point:	Not applicable
Initial boiling point and boiling range:	Not applicable
Flash Point:	134 °C (Cleveland Open Cup)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Heat of combustion:	No data available.
Vapor pressure:	Negligible
Vapor density:	No data available.
Density:	ca. 1.400 g/cm ³
SDS_US	

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Relative density:	1.40
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	Toluene
Partition coefficient (n-octanol/water) Log Pow:	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
SADT:	No data available.
Viscosity, dynamic:	No data available.
Viscosity, kinematic:	No data available.
VOC:	20 g/l ;

10. Stability and reactivity

Reactivity:	No dangerous reaction if used as recommended.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Hazardous polymerization does not occur. Avoid exposure to: Water
Conditions to avoid:	Reacts with water liberating small amounts of methanol.
Incompatible Materials:	None known.
Hazardous Decomposition Products:	Carbon dioxide Silicon dioxide. Formaldehyde. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.

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Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasiloxane LD 50 (Rat): > 4,800 mg/kg

Dermal

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasiloxane LD 50 (Rat): > 2,375 mg/kg

Inhalation

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasiloxane LC50 (Rat): 36 mg/l

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

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IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

(1) Carbon Black

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasiloxane
Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic)
Mouse Lymphoma Assay (OECD Guideline 476): negative (not mutagenic)

In vivo

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasiloxane
Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)) Inhalation (Rat, male and female): negative

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

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Other effects:

Methanol is formed during processing. Octamethylcyclotetrasiloxane (D4) Ingestion: Rodents given large doses via oral gavage of Octamethylcyclotetrasiloxane (1600mg/kg/day, 14 days), developed increased liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appear normal) as well as hypertrophy (increased cell size). Inhalation: In inhalation studies, laboratory rodents exposed to Octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any evidence of pathology. This response in rats, which does not affect the animal's health, is well-documented and widely recognized. It is related to an increase of liver enzymes that metabolize and eliminate a material from the body. The increased liver weight reverses even while the D4 exposure continues. The finding is not adverse, but is considered a natural adaptive change in rats, and does not represent a hazard to humans. Inhalation studies utilizing laboratory rabbits and guinea pigs showed no effects on liver weights. Inhalation exposures typical of industrial usage (5-10 ppm) showed no toxic effects in rodents. Range finding reproductive studies were conducted (whole body inhalation, 70 days prior to mating, through mating, gestation and lactation), with D4. Rats were exposed to 70 and 700 ppm. In the 700 ppm group, there was a statistically significant reduction in mean litter size and in implantation sites. No D4 related clinical signs were observed in the pups and no exposure related pathological findings were found. A two-year, combined chronic/carcinogenicity study, during which rats were exposed to D4 by inhalation, data showed a statistically significant increase in a benign uterine tumor in female rats exposed at the highest level--a level much higher than the low levels that consumers or workers may encounter. An expert panel of independent scientists who have reviewed the results of this research concur that the finding seen in the two-year study occurred through a biological pathway that is specific to the rat and is not relevant to humans. Therefore, this observed effect does not indicate a potential health hazard to humans. In developmental toxicity studies, rats and rabbits were exposed to D4 at concentrations up to 700 ppm and 500 ppm, respectively. No teratogenic effects (birth defects) were observed in either study.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

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Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasiloxane 3.7 % (29 d, 310 Ready Biodegradability - CO₂ in Sealed Vessels (Headspace Test)) Not readily biodegradable.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasiloxane Fathead Minnow, Bioconcentration Factor (BCF): 12.40

Partition Coefficient n-octanol / water (log K_{ow})

Product: No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments

(1) CALCIUM CARBONATE No data available.

CARBONATE

(1) Carbon Black No data available.

Octamethylcyclotetrasiloxane No data available.

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Other adverse effects: No data available.

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13. Disposal considerations

General information:	The generation of waste should be avoided or minimized wherever possible. Do not discharge into drains, water courses or onto the ground. See Section 8 for information on appropriate personal protective equipment.
Disposal instructions:	Disposal should be made in accordance with federal, state and local regulations.
Contaminated Packaging:	No data available.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

Special precautions for user: This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Reproductive toxicity

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

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SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
(1) CALCIUM CARBONATE	10000 lbs
(1) Carbon Black	10000 lbs
Octamethylcyclotetrasiloxane	10000 lbs

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

(1) CALCIUM CARBONATE
dimethylpolysiloxane
SILOXANES AND SILICONES, DI-ME
Dimethylpolysiloxane
Silica
(1) Carbon Black
Octamethylcyclotetrasiloxane

US. Massachusetts RTK - Substance List

Chemical Identity

(1) QUARTZ

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

(1) CALCIUM CARBONATE

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

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Inventory Status:

Australia AICS:	y (positive listing)	Remarks: None.
EU EINECS List:	y (positive listing)	Remarks: None.
Japan (ENCS) List:	n (Negative listing)	Remarks: None.
China Inventory of Existing Chemical Substances:	y (positive listing)	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	y (positive listing)	Remarks: None.
Canada DSL Inventory List:	y (positive listing)	Remarks: None.
Canada NDSL Inventory:	n (Negative listing)	Remarks: None.
New Zealand Inventory of Chemicals:	y (positive listing)	Remarks: None.
Philippines PICCS:	y (positive listing)	Remarks: None.
US TSCA Inventory:	y (positive listing)	Remarks: On TSCA Inventory
Taiwan. Taiwan inventory (CSNN):	y (positive listing)	Remarks: None.

16. Other information, including date of preparation or last revision

HMIS Hazard ID

Health	*	0
Flammability	1	
Physical Hazards	1	
PERSONAL PROTECTION		

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Issue Date: 10/31/2019
Revision Date: No data available.
Version #: 4.0
Further Information: No data available.

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Disclaimer:

Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives. Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safehandling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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