XTRABOND[®]1500

XtraBond.com

PREMIUM GRADE BUTYL

PRODUCT DESCRIPTION

XtraBond®1500 is single component, butyl-based solvent release sealant engineered to deliver excellent adhesion to most common building materials and plastics—without the need of a primer. The product's chemistry makes it an excellent choice when the application requires a solution that will deliver solid durability over an extended period of time, without sagging or slumping.

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XtraBond®1500 is non-staining, paintable and stays permanently elastic even when exposed to both high and low temperatures. The product is a superior solution when the application requires extended exposure to the elements.

DIRECTIONS FOR USE

For best results, prepare clean surface. Cut nozzle to desired bead size. Apply with caulking gun, forcing sealant onto the substrate, then tool if needed. Clean excess material with mineral spirits or similar solvent.

SURFACE PREPARATION

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended to test all substrates prior to applications.

STORAGE/SHELF LIFE

Be sure to rotate inventory accordingly. Materials must be properly stored in a low humidity (<50% RH) environment at room temperature ($73 \pm 2^{\circ}$ F) in their unopened container. Do not freeze. Cartridges/Sausages, use within 12 months from date of manufacture. Pails/Drums, use within 6 months from date of manufacture.



- PERMANENTLY FLEXIBLE
- EXCELLENT ADHESION
- NON-SAG & SLUMP
- NON-STAINING
- PAINTABLE

APPLICATIONS

- METAL BUILDING PANELS
- INSULATION
- EXTERIOR

COLORS: White, Aluminum Stone and Black. Special colors upon request.



PREMIER





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CHEMICAL & PHYSICAL PROPERTIES

Skin Time	Internal Method	< 10 hours @ 70°F / 50% RH			
Tack Free Time	Internal Method	< 24 hours @ 70°F / 50% RH			
VOC	EPA Method 24	< 250 g/L, less water and exempt solvents			
Elongation @ Break	ASTM D412	300 - 350%			
Tensile Strength	ASTM D412	75 - 125 psi			
Staining	ASTM D2203	None			
Sag/Slump	ASTM D2202	Minimal; < 0.2"			
UV Rating	ASTM G154	No discoloration or change in appearance after 2500 hours			
Service Temperature	Internal Method	-40 - 200°F			



APPROXIMATE* LINEAR FEET/COVERAGE PER 10.1 FL. OZ. CARTRIDGE

	WIDTH									
		1/8″	1/4″	3/8″	1/2″	5/8″	3/4″	7/8″	1″	
DEPTH	1/8″	99	49	33	24	20	16	14	12	
	1/4″		24	20	12	10	8	7	6	
	3/8″			11	8	6	5	5	4	
	1/2″				6	5	4	3	3	

*All values are approximations based upon industry information and can vary dramatically due to joint dimensions/ configurations, porosity, texture of substrates, irregularities, installation techniques, waste, etc. that are beyond Premier Building Solutions' control. Premier Building Solutions is not liable for variances to linear feet/coverage; do a test area to determine material required to use.

GREEN ADVANTAGE PROGRAM

This XtraBond[®] product is a part of Premier's "Green Advantage" Program – the designation of our commitment to not only superior products & services, but also the environment. Our engineering formulations, manufacturing standards and production practices allow us to be a leader in the supply of eco-friendly and VOC compliant products.

WEATHER DEFENSE SYSTEM

This XtraBond® product is a part of the XtraGuard Weather Defense System™, an integrated product line of building components developed from advanced materials research that increase the durability and comfort of residential and commercial structures by effectively managing moisture. The product's aggressive adhesion and compatibility with all major building materials makes it a critical link in the XtraGuard Weather Defense System, when combined with the company's complete line of Wraps and Flashing Products.

LIMITED LIFETIME WARRANTY:

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This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Building Solutions, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

Premier Building Solutions specifically disclaims and makes no warranties, express or implied, about this product, its merchantability, or its fitness for a particular purpose. All recommendations, directions, and suggestions for its use are consistent with our testing and research for a variety of applications, but no promises, guarantees, or warranties are being made with regard to its use, whether or not consistent with the directions, or its effectiveness for any given application. Users of this product should do so in compliance with all applicable laws and regulations. User of this product should conduct its own field test, to assure results.

